Application No.: 10/576,414 Docket No.: 062423

AMENDMENTS TO THE CLAIMS

This listing of claims replaces all prior versions of claims in the application.

1. (Currently Amended): A multilayered molten resin mass for obtaining a multilayered compression-molded product by compression molding, characterized in that interlayer resin (3) which makes up the multilayered molten resin mass defining a top and a bottom thereof, comprising:

a first resin to form inner layer and outer layer of a molded product; and
a second resin to form an intermediate resin layer of the multilayered molten resin mass is
embedded eccentrically towards the bottom within inner/outer layer resin (2) making up the inner
and outer layers, and within the first resin,

wherein the interlayer resin (3) is concave in shape second resin is of a concave shape with respect to the top side and positioned closer to the bottom than to the top, and

wherein the second resin is shaped such that y (length of umbrella part of second resin) $\geq L$ (length of central part of second resin), and $1 \geq d_o$ (maximum outer diameter of second resin in direction of circumference)/D (outer diameter of multilayered molten resin mass in direction of circumference) ≥ 0.5 .

2. (Currently Amended): The multilayered molten resin mass according to claim 1, eharacterized in that the wherein a distance from the lower end of the interlayer resin (3) second resin to the lower end bottom of the multilayered molten resin mass is 10% or less of the entire length between the top and the bottom of the multilayered molten resin mass. Application No.: 10/576,414 Docket No.: 062423

3-8. (Cancelled).